



# **INSTALLATION AND TECHNICAL OPERATIONS GUIDE**





**Go Fan Yourself** 1032 National Parkway Schaumburg, IL 60173 1-844-GOFANME (463-2663) 1-847-648-4920 www.GoFanYourself.com

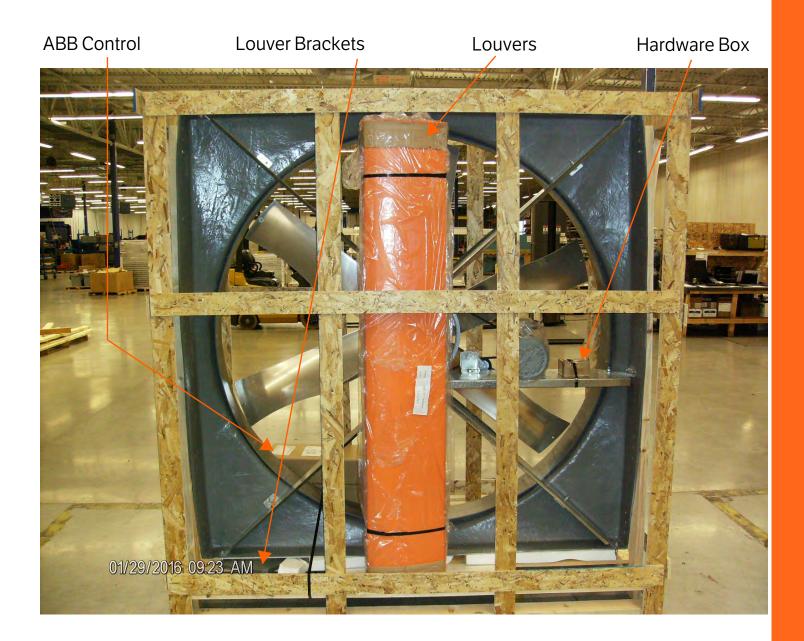
# **INSTALLATION CHECK IN / CHECK OUT**

Email completed form and required pictures to: drew@gofanyourself.com

Company:				
Address: City/				
State/Zip:	Contact Name:			
Email:	Phone:			
INST	TALLATION CHECK IN			
Installation crew supervisor and facility manager are to	o complete checklist prior to entering the jobsite or unloading materials.			
	/layout including: fan placement, controller placement, and power supply panel(s) to be use			
2. Contractor and customer have reviewed the fan installation n	manual for the type of fan mount at each location.			
3. Contractor and customer have reviewed the installation schedulu	ule and any site specific safety rules and regulations (i.e., specific requirements, gear, certifications,			
	, special machinery, dangerous conditions or areas and how to detour such places if needed):			
Additional Comments:				
Customer Signature:	Contractor Signature:			
Printed Name:	Printed Name:			
Date:	Date:			
INCT /	ALLATION CHECK OUT			
	anager are to complete checklist after completing installation.			
1. Fan and controller placement agrees with the check in (above	ove), scope of work and layout.			
2. Constructes has an investigate the such most the breaker lease				
controllers.	<ol><li>Contractor has reviewed with the customer the breaker location for all fans and the customer understands the lock out/tag out (LOTO) procedure on all fan controllers.</li></ol>			
3. No safety incidents were reported by or on the contractor du	3. No safety incidents were reported by or on the contractor during the fan installation.			
4. All fans are running and the customer has been trained on o	operation in both directions. The fan operation section of the manual has been reviewed.			
5. The customer understands the warranty for each fan and the	e warranty information in the manual has been reviewed.			
6. The customer has been given a copy of the installation manual for all styles of $GFY^{@}$ fans installed as part of this project.				
7. The customer is comfortable with fan operation including starting/stopping, speed adjustment, reversing direction, and power disconnect with LOTO.				
8. The contractor has taken pictures of all fans individually clearing showing the full fan in the ceiling (required to active the warranty).				
9. The contractor has taken pictures of all fans clearly showing	g the routing and connection of both safety cables (required to active the warranty).			
10. The contractor has taken pictures of all fan controllers once mounted in their final locations (required to activate the warranty).				
Customer Signature: Contractor Signature:				
Printed Name:	Printed Name:			
Date:	Date:			

# What to expect in your TAZ fan shipment:

# TAZ Fan Assembly



**7FT TAZ FAN** 

Installation and Technical Operations

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#### **Electrical Installation Procedure**

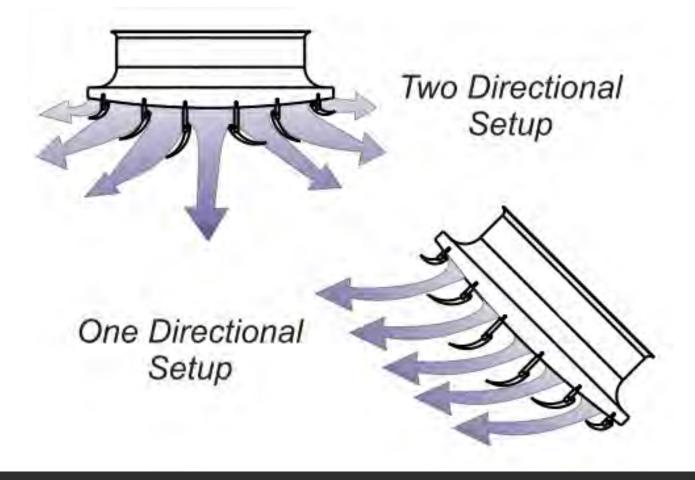
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Follow the Factory Mutual Insurance Company (FM Global) standards, Heating equipment manufacturer's guideline and safety standards such as those published by the National Fire Protection Association (NFPA), and the American Society for Heating, Refrigeration and Air Conditioning Engineers (ASHRAE), and local code authorities.

# 1. The GFY $^{\circ}$ 7ft TAZ Fan

Congratulations on purchasing one of the most unique fans in the HLVS industry! The 7ft TAZ Fan from Go Fan Yourself<sup>®</sup> has several performance advantages over every Large Diameter Fan in the market. Let's take a look:

- You are not out of reach at 200 FT! This fan that can help your people 200 FT away.
- 2 Options for airflow distribution.
  - 1. Balanced Even air distribution in both directions from the fan location.
  - 2. Single Direction All louvers pointing the same way for maximum airflow.
- Maximum cooling breeze. No HVLS fan creates a greater breeze than the 7ft TAZ Fan from GFY<sup>®</sup>!
- Winter heat savings. Pull the heat down and reduce the strain on costly HVAC systems.
- Summer cooling savings. GFY<sup>®</sup> fans work great with your HVAC system. We reduce the operating load increasing efficiency and improving your work environment.
- GFY<sup>®</sup>can potentially eliminate floor sweating while inhibiting rust and mold growth.



**7FT TAZ FAN** Installation and Technical Operations

# 2. Receiving Your GFY<sup>®</sup>7 FT TAZ Fan

- You will receive one crate including:
  - 1. Fan Assembly
  - 2. Louvers
  - 3. Louvers Brackets
  - 4. ABB VFD Control
  - 5. Hardware

NOTE: Optional equipment, specials, or customs may ship separately from the fan crate.



# **MECHANICAL INSTALLATION PROCEDURE**

#### 3. Initial Fan Assembly Inspection (Before You Raise The Fan)

- Inspect the belts, sheaves, motor, blades, housing, louver brackets, louvers, control, and hardware pack.
- Fan Location Rules:
  - 1. 6 FT of clearance must be maintained from the top of the fan to the roof deck.
  - 2. Lowest point of the fan assembly must be higher than 7ft from the floor or 1 FT above any vehicle or equipment that moves within the facility.
  - 3. Be sure fan installation adheres to local codes.
- For typical ceiling mount installations complete the fan assembly in two phases:
  - 1. Lift the fan assembly onto the scissor lift and complete the installation of the louver brackets before raising the fan into position.
  - 2. Once the fan installation is complete and the fan is hanging in it's final position install the louvers.
    - This helps prevents damage while lifting the fan into place.

## 4. Inspect / Layout Fan Shipment

- Remove all components from the shipping crate and layout in the work area.
- Inspect all components for damage prior to assembly.
- Lift the fan assembly onto the scissor lift with a forklift or crane.

#### nfilnstall Louver Brackets

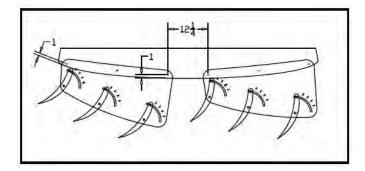
- Attach the Louver Brackets with the hardware provided. The brackets MUST mount on the inside of the fan body!
- Wrench tighten hardware to no more than 20 ft lbs (27.1 N.m).

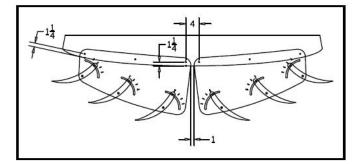
Please note drawings below showing the optional orientation.



Reverse the Louvers as necessary to acheive the desired coverage. Do NOT install the Louvers until the fan is hanging in it's final location.

Single Direction





Dual Direction

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NOTE: Z-Purlin applications require the Z-Tech<sup>™</sup> Fan Z Purlin Kits to support all four fan anchor points. Contact the factory for additional information.

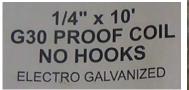
## 6. Hang the fan in it's final location

To the right is a picture of the final assembly of the truss mount anchor system.

o (8) square washers are supplied.

#### **Contractor Supplied Hardware:**

- (4) 1/2" forged galvanized steel eyebolts minimum SWL of 1500 lbs
  o length determined by truss height 3 1/4" shown
- (8) 1/2" Grade 8 flat washers
- (4) 1/2" Grade 8 nylock nuts
- (4) 10' lengths of 1/4" chain
- (8) 3/8" quick links Tighten hardware to 40 ft lbs (54.2 N·m).
- Locate the anchor points.
- Run the eyebolt up through the truss and secure in place.
- Chain and Quick Links are contractor supplied.
- GFY<sup>®</sup>requires 1/4" chain minimum for all (4) suspension locations with 3/8" quick links.





Z-Purlin ceilings require the GFY<sup>®</sup>Z-Purlin Kit for each of the (4) anchor points. Do NOT hang the TAZ fan from individual purlins.





# 7FT TAZ FAN

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- Complete the installation of all (4) suspension points.
- Secure to the eyebolts on the fan with 3/8" quick links.



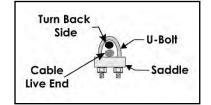


• Slowly lower the lift so the fan weight is gradually taken by the chain. The fan may swing as weight is transferred. Support the fan manually to reduce the potential swing to prevent possible damage to the fan.

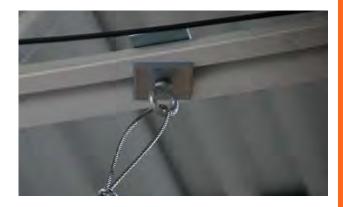
Optional cable mount:

- Measure and locate the four fan anchor points. Chain or steel cables must have a 10-45 degree angle from the center point of the fan.
- Measure, locate, and secure all four fan anchor points.
- Anchor the chain or steel cable to the eyebolts. While steel cable is shown chain is the preferred method as it makes leveling the fan much easier.
- Fasten the chain or steel cable to the four corners of the fan. Verify fan level before proceeding.

If using steel cable be sure to rout the cable through the cable clamp properly. Pass the cable through the clamp, then through the fan anchor point, then back through the clamp on top of itself.



Tighten cable clamp hardware to 4.5 ft-lbs (6.1 N·m).



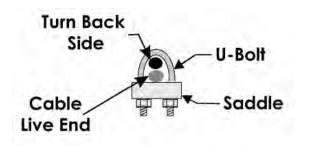


- Wall/Column Mount Applications:
  - 1. Optional Support Brackets should be ordered from GFY<sup>®</sup>.
    - a. Contact GFY<sup>®</sup>for details on the bracketry specified for this installation.
  - 2. The column mount bracket shown to the right may not resemble the brackets shipped with your TAZ Fan.



NOTE: For wall or column mounts the bracket will be required to be approximately 40" long. This bracket must be designed to support the 375lb fan. It must also be supported by a brace similar to shown in the pictures above and below. The bracket must also hold the 1250 ft lbs of twisting force created by TAZ at full speed.

If using steel cable be sure to rout the cable through the cable clamp properly. Pass the cable through the clamp, then through the fan anchor point, then back through the clamp on top of itself.



Tighten cable clamp hardware to 4.5 ft-lbs (6.1 N·m)

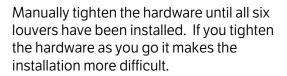


**7FT TAZ FAN** Installation and Technical Operations

## 7. Attaching the Louvers

Install the louvers in the correct orientation for the application.





- Wrench tighten all louver hardware to no ٠ more than 20 ft lbs (27.1 N·m).
- Adjust louver angle as you tighten so they • are in their final position.



# ELECTRICAL INSTALLATION & OPERATION MANUAL

All installation wiring must confirm to your National Electrical Code and local guides. While we believe that using Go Fan Yourself<sup>®</sup> controls and following our instructions will result in an installation that meets those requirements, we cannot guarantee it. Code compliance is ultimately the installer's and/or user's responsibility.

Subject to change without notification.

#### **Safety Precautions**

- All installations must be installed by a qualified person.
- Do not work on live equipment. Use lock out/tag out procedures.

# **CRITICALLY IMPORTANT!!**

Upon completion of the installation you MUST send the completed GFY<sup>®</sup>Check In/Check Out form and take 2 pictures of each TAZ fan:

- 1) The overall fan installation.
- 2) Close-Up clearly showing the chain or cable anchor point to the ceiling OR
- 3) Clear view of the wall, column, or floor mount bracket and anchors used.

Please send these pictures to drew@gofanyourself.com

Installation, Electrical and Technical Operations

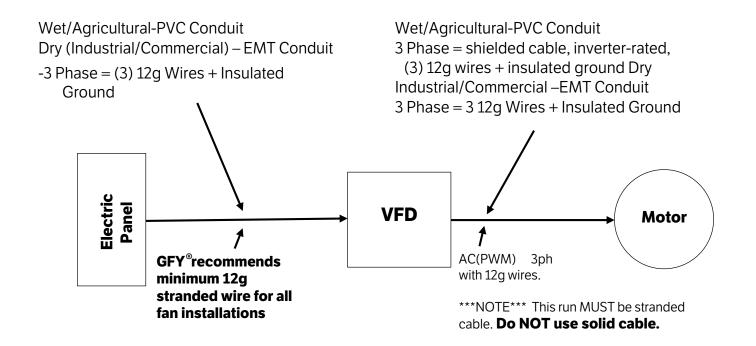
### **Wire Requirements**

- GFY recommends you use 12 ga stranded wire for GFY<sup>®</sup> installations.
- Size of input and output wires may go up based on length and current draw of VFD and motor.
- See Power Requirements for current draw of VFD and motor.

VFD = Variable Frequency Drive

A separate insulated ground must be provided to each VFD from the electrical panel.

Motor is rated with an Insulation Class F; Ensure proper wiring is used as per current electrical codes.



# Maximum Cable Length

Cable Length Between the VFD and Motor				
Normal Length	No Additional Device Required or Change in VFD HP			
	230 VAC	Max 200 ft	No HP Change	
	460 VAC	Max 200 ft	No HP Change	

If lengths beyond 200' are required the best practice is to order the optional "Remote Mount Keypad Kit'. Contact your salesperson or local GFY<sup>®</sup> representative for more information.

# For installations with cable lengths exceeding a 200' run from the VFD to the Motor please consult the factory at: 1-844-GOFANME (463-2663).

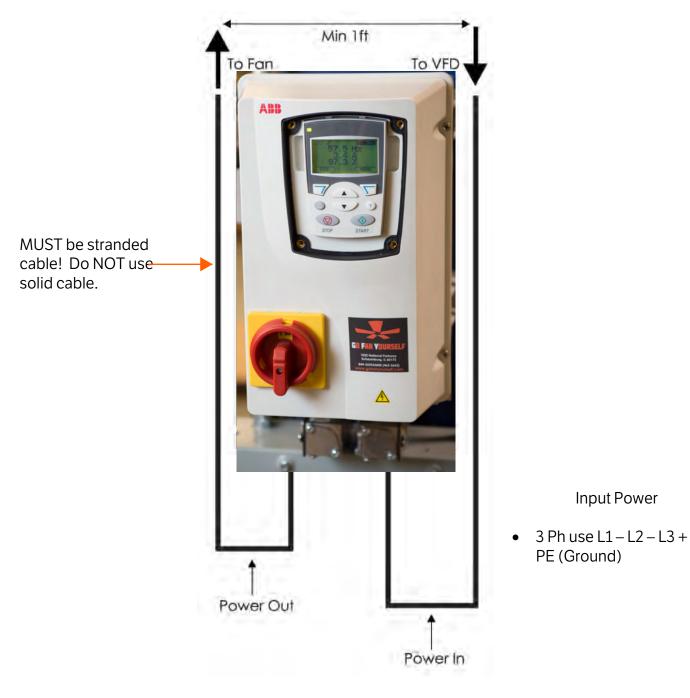
# **Power Requirements**

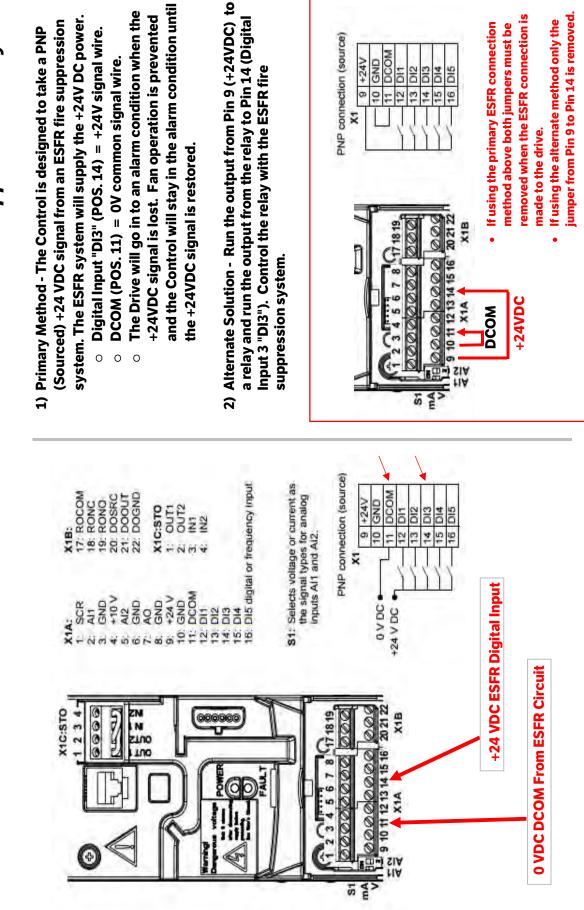
### 7ft TAZ Fans

GFY-TAZ-72-480 (7ft fan powered by 460/480V 3 phase) = 4.1 amps GFY-TAZ-72-240 (7ft fan powered by 208V or 230/240V 3 phase) = 8.2 amps Installation, Electrical and Technical Operations

# **Wire Location**

- DO NOT RUN input and output power cables in the same conduit.
- DO NOT RUN control cables with any power cables in the same conduit.
- DO NOT RUN different fan output power cables in the same conduit.
- You can run different fans input power cables in the same conduit.



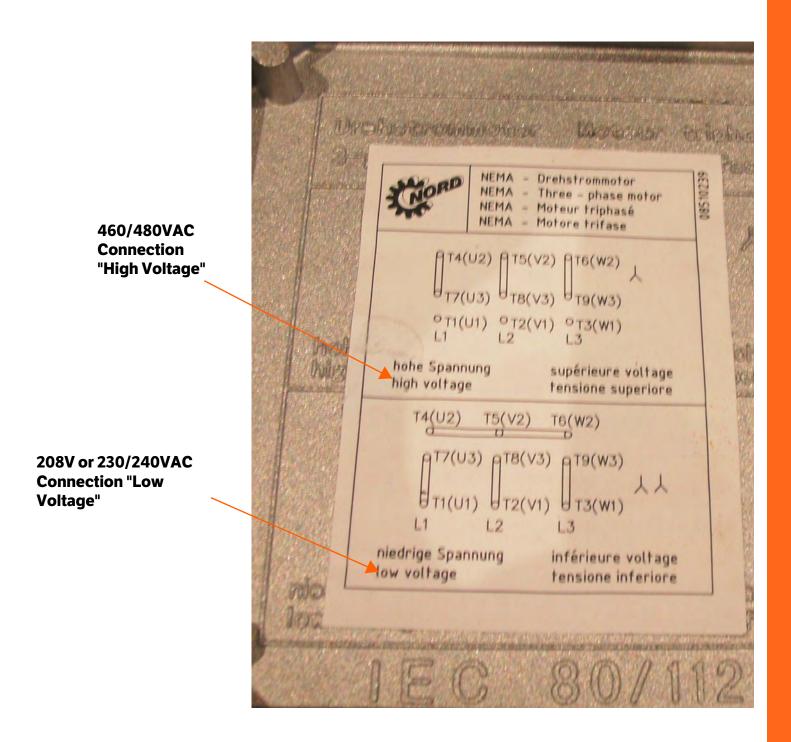


# **ESFR Fire Suppression System Connection**

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#### Wire Connections (Motor) Nord Motor

#### Always wire the motor per the wiring diagram on the inside of the motor cover plate.



7FT TAZ FAN

Installation, Electrical and Technical Operations

## **Quick Operation Instructions for the VFD (it comes fully programmed from GFY)**



Local / Remote - Must be in "Local" for the controller to operate the fan. Look for "LOC" or "REM" if the upper left hand corner of the display.

# **Recommended Maintenance Schedule**

- 1. No maintenance shall be done on the fan or mount or while it is in operation or powered.
- 2. No maintenance shall be done on the fan controller while powered unless the task involves reprogramming or troubleshooting the electrical system.
- 3. The fan controller shall be locked out while maintenance is ongoing on the fan or mount.
- 4. All personnel working on the fan or mount, shall wear the appropriate personal safety equipment as mandated by local, provincial, and national regulations.
- 5. A risk assessment shall be performed before any work is done. A checklist shall be completed and shall include any emergency contacts for the area.

### **Power Unit**

#### Motor

Our motor or gear motor manufacturers supply Go Fan Yourself<sup>®</sup> with motors/gearmotors built for our application. Designed for use with variable frequency drives; they are wound with 392° (200°C) moisture resistant Inverter Spike Resistant (ISR) magnetic wire which dramatically extends the life of the motor compared to motors with non-ISR wire. They have a three year limited warranty.

#### **Maintenance Schedule**

Initial Six Months

- Check for hot spots
- Check all electrical connections and tighten if necessary.

Repeat Every Eighteen Months Thereafter

#### **Gear Reducer/Gearmotor**

TAZ Fans are driven through Nord Helical Gear Reducers/Gearmotors. Nord is the best gear reducer for our particular application in terms of precision, durability, efficiency, reliability and quiet operation. They have a three year limited warranty.

#### Blade

The blade is designed for maximum efficiency and quietness with maximum air disruption directly below the fan. The blade has a lifetime warranty.

#### **Maintenance Schedule**

After 12 Months

- Grease fan blade shaft bearing (see sign on fan) Do NOT over grease. Two pumps of a grease gun only.
- Ensure blade is intact.
- Check fan level and clean as required.

Repeat Every Twelve Months Thereafter

*1*8

### Mounting

The standard mounting system is (4) lengths of chain suspending the fan from each of the (4) corners. Steel cable is also an option to hang the fan. The TAZ fan may also be floor, wall, or column mounted with optional bracket kits available from GFY.

#### Maintenance Schedule

Initial Six Months

- Verify all hardware connections.
- Verify fan level.

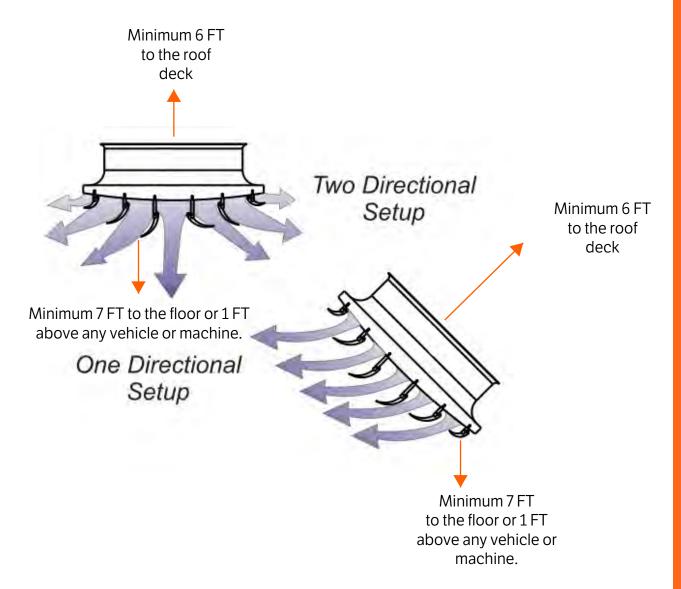
Every Eighteen Months Thereafter

**NOTE:** Maintenance schedule is based on running 5,000 hrs/year and is a guideline to ensure safe and continuous operation of the fan(s). In cases of extreme operation (e.g. high humidity, aggressive environment, or large temperature variations), shorter intervals between service is recommended.

# **Safety Precautions**

- 1. Hanging chain ( or cables) installed as per page 6 in this fan installation manual.
- 2. Louvers installed as per pages 8 & 9 in this fan installation manual.
- 3. See next page for required clearances.
- 4. If installed in storage facility between racks, signs must be installed identifying fan locations.
- 5. The motor has thermal protection in case of overheating.
- 6. The ABB variable frequency drive has several safety features such as current limit, motor overload, minimum, maximum and ramp speed control. The controller also features a LOTO disconnect all housed within a NEMA 4X enclosure.

# **7 FT TAZ Fan Clearance Requirements**



#### Clearances

- Min 6 FT center of fan to roof deck for ideal operating performance
- Min 7 FT floor to the lowest hanging point on the TAZ fan.
  - GFY<sup>®</sup> recommends that the fan be hung with a minimum of 1 FT clearance for any movable vehicle or machine that operates within the facility.

Contractor is responsible for verifying all site conditions to include field dimensions where applicable. If the contractor elects to make any changes without notifying Go Fan Yourself<sup>®</sup> the contractor is responsible for the same. All drawings are to be used as general architectural intent unless otherwise stamped. See Engineer drawings for structural design information. Contractor to ensure that all building departments and authorities are informed in regard to the work and that all permits are attained before commencing work.

# **GFY<sup>®</sup>Recommended Maintenance Checklist**

Fan Location: Fan Diameter: Motor Serial Number: Motor Size:		Fan Diamete	Fan Location: Fan Diameter: Motor Serial Number: Motor Size:		Fan Location: Fan Diameter: Motor Serial Number: Motor Size:	
Fan Location: Fan Diameter: Motor Serial Number: Motor Size:		Fan Diamete	Fan Location: Fan Diameter: Motor Serial Number: Motor Size:		Fan Location: Fan Diameter: Motor Serial Number: Motor Size:	
Date	Mechanic Signature	Date	Mechanic Signature	Date	Mechanic Signature	
Date	Mechanic Signature	Date	Mechanic Signature	Date	Mechanic Signature	
Date	Mechanic Signature	Date	Mechanic Signature	Date	Mechanic Signature	
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Date	Mechanic Signature	Date	Mechanic Signature	Date	Mechanic Signature	

#### Limitation of Warranties and Liabilities Three Year Limited Warranty

GFY<sup>®</sup> TAZ Fans are of industrial grade construction and should provide many years of service provided routine maintenance is completed as scheduled. Warranty duration is as follows:

- a) Blades
- b) Fan Body
- c) Motor
- d) Gear Reducer
- e) VFD Control Panel
- f) Labor

Lifetime Warranty Lifetime Warranty 3 year Limited Warranty 3 year Limited Warranty 3 year Limited Warranty 1 year Limited Warranty (pre-approved)

Go Fan Yourself<sup>®</sup>warrants that this product will, under normal use and service as specified by Go Fan Yourself<sup>®</sup> operate properly and be free of defects in materials and workmanship for a period of three years from the date of purchase by customer. The term "operate properly" in this context applies to mechanical, electrical and structural functions only. No guarantee, unless and except by separate written agreement, is made regarding dimensions of air movement generated or the effectiveness of this product for its intended purpose.

Labor warranty will cover all reasonable costs paid by the customer to an independent contractor (including dealers) to remove, dismantle, reassemble or reinstall any of the warranted Products during the first year that the Product is in service. All receipts are to be submitted to Go Fan Yourself<sup>®</sup> which will be paid upon completion of the installation of the Product and after the return of the failed unit. Go Fan Yourself<sup>®</sup> will only issue a credit/check to the customer/dealer and will not be held responsible for paying the independent contractor.

#### **Warranty Exclusions**

Please note that the following may or could void any or all of the above listed warranties.

- Not following required installation procedures as in installation guide and all other documentation supplied with the fans and related equipment supplied by manufacturers of individual fan and control components.
- Not following all relevant codes and ordinances, not limited to National Electrical Code, provincial, or state and local building codes.
- Not following electrical engineering industry standards regarding approved method of installing solidstate electrical equipment having characteristics of fans and all components included in this product.
- Any modification to installation, product, controls without written authorization from Go Fan Yourself,<sup>®</sup> even if attempting to diagnose and/or repair a problem.
- Misuse, abuse, accidents, unreasonable use, or Acts of God.
- Incorrect electrical current, voltage or supply.
- Running fans at higher than recommended speeds.
- Re-setting parameters of any control without prior approval from Go Fan Yourself.<sup>®</sup>
- Failure to use all installation and mounting hardware supplied by Go Fan Yourself."
- Failure to perform periodic maintenance as detailed in the TAZ Fan Installation Manual.

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Limitation of Warranties and Liabilities Three Year Limited Warranty

Go Fan Yourself<sup>®</sup> reserves the right to make the final determination, based on its own evaluation of the components as to whether:

- The problem in question is the result of a defect in design, workmanship or materials and not the result of error, misuse or abuse on the part of the customer as stated above.
- Whether the problem or defect is material and requires action under this warranty.
- Whether the remedy of repair or replacement is appropriate.

Go Fan Yourself<sup>®</sup> will not be responsible for remedial work necessary to correct installation procedures that do not conform to those established by the instructions, codes and standards, regardless of when the installation occurred.

With regard to electrical and electronic components provided by Go Fan Yourself<sup>®</sup> that comprise part of the products, including motors, motor drives and variable frequency drives, Go Fan Yourself<sup>®</sup> relies on the determination by the original manufacturer as to whether the failure of such components was the result of a defect. If the manufacturer of such components determines that there was no defect and therefore refuses to cover it under warranty, Go Fan Yourself<sup>®</sup>likewise will not warranty such item unless Go Fan Yourself<sup>®</sup>determines that the failure of such electrical or electronic component was the result of a defect of design, workmanship or material within some other part of the products.

#### **Warranty Duration**

With respect to replacement or repair rendered, Go Fan Yourself<sup>®</sup> warrants that the parts replaced or repaired will operate properly and be free from defects in materials and workmanship for a period of 90 days from the shipment date of the replacement products to the customer or for the remainder of the original warranty period, whichever is longer.

#### **Warranty Claim Instructions**

- 1. Contact your original dealer/salesman of the purchase when you first notice problem with the product.
- 2. It will be the responsibility of the dealer or salesman to assist the customer in determining what product is causing the problem.
- 3. If they cannot diagnose the problem, they are to contact Go Fan Yourself<sup>®</sup> with all the necessary information (See GFY RMA Form).
- 4. The appropriate department will then be in contact with the customer to determine the cause of the problem.
- 5. Once diagnosed, submit a Purchase Order for a replacement unit complete with price.
- 6. A replacement unit will be shipped out upon receipt of the PO. This PO allows for an order to be established in the Go Fan Yourself<sup>®</sup> system.
- 7. Once the units have been changed over, submit all reasonable costs to Go Fan Yourself<sup>®</sup> for payment.
- 8. No credits or checks will be issued until all original products are received back at Go Fan Yourself<sup>®</sup> unless Go Fan Yourself<sup>®</sup> directs otherwise.

## **Limitation of Warranties and Liabilities**

**WARRANTOR:** The warrantor for the limited warranties set forth herein is Go Fan Yourself<sup>®</sup> ("Company")

**LIMITED WARRANTY:** This limited warranty (this "Warranty") applies only to the original End-User (the "End-User") of any Go Fan Yourself<sup>®</sup> TAZ Fan(s) (Individually and collectively, the "Product") and cannot be transferred. This Warranty applies even in the event that the Product is initially sold by Company for resale to End-User.

**WHAT THIS WARRANTY COVERS:** The Product is covered by a Lifetime Warranty on blades and body with a standard Three-Year Limited Warranty covering all other components, when used in accordance with the operation and maintenance procedures prescribed in the Go Fan Yourself<sup>®</sup> Installation Manuals.

If Company finds, in its sole discretion, that any Product fails within the Three-Year Warranty Period, Company will, as its sole obligation and the End-User's sole remedy for Company's breach of this Warranty, repair or replace the Product, at its option, F.O.B. Company's factory.

#### WHAT THIS WARRANTY DOES NOT COVER

-Any defects or damages caused by:

- (a) failure to properly store the Product before installation;
- (b) shipping and delivery of the Product if shipping is FOB Factory;
- (c) neglect, accident, abuse, misuse, misapplication, or incorrect installation;
- (d) repair or alteration not authorized in writing by Company personnel;
- (e) improper testing, operation, maintenance, adjustment, or modification of any kind not authorized in writing by Company personnel;
  - OR
- (f) use the Product under other than normal operating conditions or in a manner inconsistent with the product's label or instructions.
  - controls and/or any other external electronic controlling devices.
  - exclusions listed in the standard Three-Year Limited Warranty.
  - any products or components purchased prior to effective date of this Warranty.

## **Limitation of Warranties and Liabilities**

This warranty is not valid

- (a) if the Product's serial numbers have been removed or are illegible; OR
- (b) if any warranted items repaired or replaced pursuant to this Warranty will be warranted for the remaining portion of the original Warranty subject to all the terms thereof. Company shall not be responsible for any charges for testing, checking, removal or installation of warranted items unless authorized in writing by Company personnel; OR
- (c) if failed to submit records at time of performing Recommended Maintenance Schedule as prescribed in the Go Fan Yourself<sup>®</sup> Installation Manuals.

**LIMITATION OF LIABILITY:** The remedies of the End-User set forth herein are exclusive and are the sole remedies for any failure of Company to comply with its obligations hereunder. In no event shall Company be liable in contract, in tort (including negligence or strict liability) or otherwise for damage to property or equipment other than the Products, including loss of profits or revenue, loss of use of Products, cost of capital, claims of customers of the End-User or any special, indirect, incidental or consequential damages whatsoever. The total cumulative liability of Company hereunder whether the claims are based in contract (including indemnity), in tort (including negligence or strict liability) or otherwise, shall not exceed the price of the Product on which such liability is based. Company shall not be responsible for failure to provide service parts due to causes beyond Company's reasonable control.

**END-USER'S OBLIGATIONS:** In order to receive the benefits of this Warranty, the End-User must use the Product in a normal way; follow the Product's Installation Manuals; and protect against further damage to the Product if there is a covered defect. Submit records at time of performing Recommended Maintenance Schedule as prescribed in the Go Fan Yourself<sup>®</sup> Installation Manuals.

**OTHER LIMITATIONS:** Company's obligations under this Warranty are expressly conditioned upon receipt by Company of all payments due to it, including all applicable interest charges. During such time as Company has not received payment of any amount due to it for the Product, in accordance with the contract terms under which the Product is sold, Company shall have no obligation under this Warranty. Also during such time, the period of this Warranty shall continue to run and the expiration of this Warranty shall not be extended upon payment of any overdue or unpaid amounts.

**COSTS NOT RELATED TO WARRANTY:** The End-User shall be invoiced for, and shall pay for, all services not expressly provided for by the terms of Warranty, including without limitation, site calls involving an inspection that determines no corrective maintenance is required. Any costs for replacement equipment, installation, materials, freight charges, travel expenses or labor of Company representatives outside the terms of this Warranty will be borne by the End-User.

**OBTAIN WARRANTY SERVICE:** Call Go Fan Yourself,<sup>®</sup> Service 1-844 GOFANME (463-2663). Company will not accept any product for return, credit or exchange unless expressly authorized by Company in writing and delivered FOB Company factory with proper Return Material Authorization form attached to the product.